


5 AREAS TO KEEP IN **SHAPE**



SAFETY

Safety means...

- **Personal Safety** - always our top priority!
- **Food Safety** - we must protect our customers' products at all times
- **Equipment and building safety** - through awareness training and following procedures



ACCURACY

Accuracy is...

- **Shipping accuracy** - shipping the right product and lot, in the right quantity, to the right place, at the right temperature, on time and damage free
- **Inventory accuracy** - with an equal focus on product, lot, location, and quantity
- **Temperature-control accuracy** - during receiving, storage, and shipping
- Measured in our company POI score



HOUSEKEEPING

We must...

- Maintain "tour ready" facilities at all times
- Adhere to current GMP requirements and our quality SOP's
- Operate according to the latest GFSI and HACCP guidelines



PRODUCTIVITY

Productivity means...

- Having efficient unloading, receiving, putaway, storage, picking, staging, shipping, and loading operations
- Maintaining LOS above industry standards
- Balancing capacity levels with service and revenue goals



ENERGY

Our energy goals include...

- Conserving energy throughout our facilities every shift, every day
- Reducing kwh usage while increasing volume and throughput
- Implementing the latest technologies to keep our facilities energy-efficient
- Continuously improving our formal energy-management program